

# Synthesis of brownmillerite $\text{Ca}_2\text{Fe}_{2-x}\text{Co}_x\text{O}_5$ ultrafine particles with nano metric dimension on titanium dioxide surface by reverse micelle method

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**Abstract:** Brownmillerite type  $\text{Ca}_2\text{FeCoO}_5$  ultrafine particles were synthesized by a reverse micelle (RM) method. The particle size of  $\text{Ca}_2\text{FeCoO}_5$  loaded on  $\text{TiO}_2$  by the RM method was 5-10 nm. The size of particles prepared in the absence of  $\text{TiO}_2$  support was 30 nm, indicating that aggregation of  $\text{Ca}_2\text{FeCoO}_5$  precursor was suppressed by interaction with  $\text{TiO}_2$  surface.

Keywords: brownmillerite, reverse micelle method, ultrafine particles

## 1. Introduction

Photocatalytic water splitting is one of promising methods for hydrogen production without carbon dioxide emission. However, the energy conversion efficiency of the reaction has been limited by the overpotential of oxygen evolution reaction (OER). Thereby, development of efficient cocatalyst for OER has strongly been demanded. Noble metal oxides such as  $\text{RuO}_2$  and  $\text{IrO}_2$  have been known to exhibit high activity for OER<sup>1</sup>. Recently we found that  $\text{Ca}_2\text{FeCoO}_5$  with brownmillerite (BM)-type crystal structure, i.e., perovskite-related structure with oxygen deficient, possessed remarkably high OER activity, even if it was compared to the noble metal oxides<sup>2</sup>. In this previous study<sup>2</sup>, preparation of the BM-type  $\text{Ca}_2\text{FeCoO}_5$  was carried out by means of a sol-gel method, and the particle size was 30-40 nm. For apply the BM  $\text{Ca}_2\text{FeCoO}_5$  to a cocatalyst of typical photocatalyst  $\text{TiO}_2$ , usually possessing the particle size in several hundreds of nanometers, ultrafine particles smaller than 5-10 nm are desired to achieve the sufficient contact area. Perovskite-type  $\text{LaMnO}_3$  had been reported to form nanoparticles on carbon nanoparticles by means of a reverse micelle (RM) method<sup>3</sup>. Based on these backgrounds, we here apply the RM method to synthesize ultrafine particles of BM-type  $\text{Ca}_2\text{Fe}_{2-x}\text{Co}_x\text{O}_5$  ( $0 \leq x \leq 1$ ) with nanometric dimension on the  $\text{TiO}_2$  surface.

## 2. Experimental

An aqueous solution of stoichiometric mixture of  $\text{Ca}(\text{NO}_3)_2$ ,  $\text{Fe}(\text{NO}_3)_3$  and  $\text{Co}(\text{NO}_3)_2$  was titrated into a mixture of cyclohexane and hexaethyleneglycol nonylphenyl ether (NP-6) chilled by a water bath at 10 °C to obtain a RM solution. On the other hand, another RM solution was prepared from cyclohexane, NP-6 and 10% tetramethylammonium hydroxide (TMAH) aqueous solution. These RM solutions were mixed and stirred for 1 h at 10 °C. After ultrasonication,  $\text{TiO}_2$  powders dispersed in cyclohexane was added and stirred for 15 min at room temperature. Then, excess ethanol was added to break the RM. The formed precipitates were collected, dried at 110 °C for overnight and calcined at 600 °C for 5 h in air.

The crystallinity was determined by the intensity of X-ray diffraction (XRD, RIGAKU Ultima IV). The morphology, particle size and chemical composition were analyzed using transmission microscopy (TEM, JEOL, 1400plus) and scanning microscopy - energy dispersive X-ray spectroscopy (SEM-EDX, HITACHI, S-4800).

## 3. Results and discussion

Figure 1 shows XRD patterns of the  $\text{Ca}_2\text{Fe}_{2-x}\text{Co}_x\text{O}_5/\text{TiO}_2$  synthesized by the RM method with varying Co/Fe ratio; the value of  $x$ , which was 0 to 1, is based on the composition of precursor solution. Regardless of the existence of  $\text{TiO}_2$  particles,  $\text{Ca}_2\text{Fe}_{2-x}\text{Co}_x\text{O}_5/\text{TiO}_2$  synthesized by the RM method showed the same XRD pattern as that of BM type  $\text{Ca}_2\text{FeCoO}_5$  synthesized by the conventional sol-gel method. Peaks assigned to

impurities such as  $\text{CoO}_x$  were not observed. The peak at ca.  $32^\circ$  shifted to higher angle with increasing Co ( $x$ ). Table 1 lists the chemical composition analyzed by EDX. The  $\text{Ca}_2\text{Fe}_{2-x}\text{Co}_x\text{O}_5/\text{TiO}_2$  prepared by the RM method had approximately equivalent Co and Fe contents (relative to Ca content) to the precursor solution which is shown by  $x/2$  and  $(2-x)/2$ , respectively.

Figure 2 shows the TEM image of  $\text{Ca}_2\text{FeCoO}_5/\text{TiO}_2$  prepared by the RM method. On  $\text{TiO}_2$  support with size of several hundreds of nanometers, small black dots with 5-10 nm diameter were found. They are presumed to be the ultrafine nanoparticles of BM type  $\text{Ca}_2\text{FeCoO}_5$ . As stated before, the conventional sol-gel method resulted in 30-40 nm of the particle size. It was observed that the RM method without  $\text{TiO}_2$  support gave  $\text{Ca}_2\text{FeCoO}_5$  particles with about 30 nm of the diameter (data not shown). These findings indicate that the ultrafine nanoparticle was obtained by combination of the RM method and use of  $\text{TiO}_2$  support. The aggregation of  $\text{Ca}_2\text{FeCoO}_5$  precursors occurred during the calcination process, but in the presence of  $\text{TiO}_2$ , the aggregation was suppressed by the interaction between the precursors and  $\text{TiO}_2$  surface. It is speculated that the interaction was induced by hydrophilicity of the  $\text{TiO}_2$  surface.

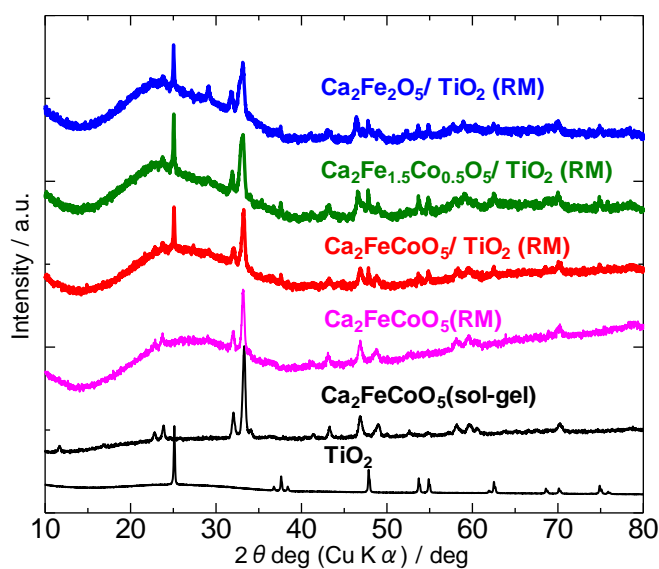


Figure 1. XRD patterns.

Table 1. Chemical composition of  $\text{Ca}_2\text{Fe}_{2-x}\text{Co}_x\text{O}_5/\text{TiO}_2$  analyzed by EDX

Sample	Detected element	Element concentration of *average / atom%	M/Ca ratio
$x = 1$	Ca	11.3	1.00
	Fe	5.1	0.45
	Co	5.2	0.46
$x = 0.5$	Ca	8.0	1.00
	Fe	6.0	0.75
	Co	2.3	0.29
$x = 0$	Ca	12.1	1.00
	Fe	12.6	1.01
	Co	-	-

\*Average of 6 points

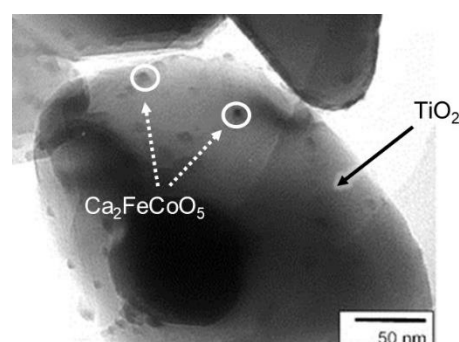


Figure 2. TEM image of  $\text{Ca}_2\text{FeCoO}_5/\text{TiO}_2$  prepared by RM method.

#### 4. Conclusions

Ultrafine particles of BM type  $\text{Ca}_2\text{Fe}_{2-x}\text{Co}_x\text{O}_5$  with 5 - 10 nm dimension was synthesized on  $\text{TiO}_2$  surface by the RM method. The Fe and Co contents were controlled by those of precursor solution. Because the particle sizes given by the sol-gel method and the RM method without  $\text{TiO}_2$  were  $>30$  nm, it is speculated that the aggregation of  $\text{Ca}_2\text{FeCoO}_5$  precursors during the calcination process was suppressed by the hydrophilic interaction between the precursors and  $\text{TiO}_2$  surface.

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