

# HNb<sub>3</sub>O<sub>8</sub> nanosheet derived from amorphous niobic acid: Effect of layer stacking on the catalytic activity

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**Abstract:** HNb<sub>3</sub>O<sub>8</sub> nanosheet was prepared by using amorphous niobic acid (NBA), where the solid-state and liquid synthesis methods were employed. NBA-derived nanosheets were evaluated to be much stable in the dehydration reaction compared to the analogues prepared by crystalline Nb<sub>2</sub>O<sub>5</sub>. In order to understand this difference, the samples obtained in each preparation step such as the mixing of K and Nb sources, calcination, proton exchange, and exfoliation/aggregation were analyzed by XRD, SEM, TEM-EDS, pyridine-IR, TG-MS, etc. The characterization results revealed that NBA-derived HNb<sub>3</sub>O<sub>8</sub> nanosheet consisted of more stacked layers due to the presence of K<sup>+</sup> ions remaining in the exfoliated sample.

**Keywords:** Amorphous niobic acid, Potassium ions, Nanosheet durability

## 1. Introduction

Among various transition metal oxide nanosheets, much attention has been paid to HNb<sub>3</sub>O<sub>8</sub> nanosheet in order to understand unique acid properties of niobic acid.<sup>1-2</sup> However, the synthesis is a multistep process including solid-state mixing, thermal treatment, proton exchange and exfoliation/aggregation, which shows a low product yield. Thus, we developed a new “liquid synthesis” method involving the contact of crystalline Nb<sub>2</sub>O<sub>5</sub> solid with aqueous K<sub>2</sub>CO<sub>3</sub> solution.<sup>3</sup> This method resulted in the high exfoliation efficiency and product yield, originating from the formation of homogeneous K<sub>2</sub>CO<sub>3</sub>-Nb<sub>2</sub>O<sub>5</sub> mixture with more infiltrated K<sup>+</sup> ions and, in turn, potassium niobate structure (KNb<sub>3</sub>O<sub>8</sub>) with more intercalated K<sup>+</sup> ions. On the basis of our previous observation, we started to work on the use of different niobium source, that is, amorphous niobic acid (NBA) in the preparation of HNb<sub>3</sub>O<sub>8</sub> nanosheet because the infiltration of K<sup>+</sup> ions would be more favored in amorphous NBA structure compared to crystalline Nb<sub>2</sub>O<sub>5</sub> structure. As far as we know, this strategy has been not reported in literature.

## 2. Experimental

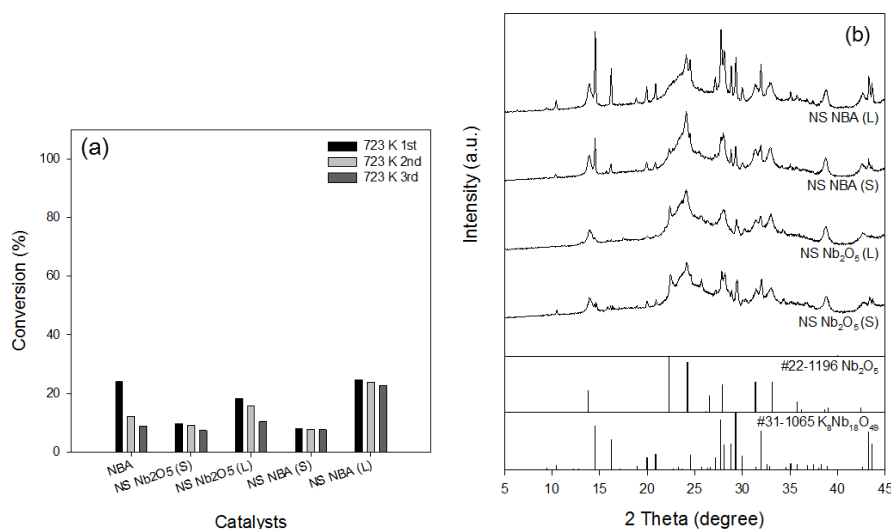
For the conventional solid-state synthesis, K<sub>2</sub>CO<sub>3</sub> was ground with Nb<sub>2</sub>O<sub>5</sub> or niobic acid supplied by CBMM (HY-340) using a mortar and pestle (K:Nb molar ratio = 1/3), and then ball-milled for 3 days. The resulting mixture was subjected to calcination at 1373 K for 5 h, followed by ion exchange with HNO<sub>3</sub> solution for 72 h at room temperature. After thorough washing with distilled water, H<sup>+</sup>-exchanged niobate was added to tetrabutylammonium hydroxide solution for exfoliation and stirred under ambient condition. To this suspension, an aqueous HNO<sub>3</sub> solution was added for the recovery of exfoliated HNb<sub>3</sub>O<sub>8</sub> as aggregates. The resulting white sample was collected by vacuum filtration, washed with distilled water and finally dried. This dry sample is referred to as NS Nb<sub>2</sub>O<sub>5</sub> (S) or NS NBA (S), where (S) represents the solid-state synthesis. For the liquid synthesis, each niobium source was added into an aqueous K<sub>2</sub>CO<sub>3</sub> solution, followed by vigorous stirring and drying at 373 K overnight. The subsequent steps were conducted identically as mentioned above, yielding NS Nb<sub>2</sub>O<sub>5</sub> (L) and NS NBA (L) in which (L) represents the liquid synthesis.

The activities of the prepared samples were tested in the 2-heptanol dehydration using a high pressure batch reactor. Prior to the activity test, the sample was thermally treated at 723 K in N<sub>2</sub> atmosphere. After the reaction at 513 K for 6 h under N<sub>2</sub>, the reaction mixture was taken out, filtered through a syringe filter and mixed with a GC standard of acetone. An aliquot of this solution was analyzed in a gas chromatograph.<sup>3</sup>

## 3. Results and discussion

In three consecutive runs for the dehydration of 2-heptanol (Fig. 1a), NS NBA (S) held the conversion

of ca. 7.8% and NS NBA (L) showed a slight decrease in the conversion from 24.7% to 22.6%, which is different from parent NBA. However, a large activity decline was observed in both NS Nb<sub>2</sub>O<sub>5</sub> (S) and (L). These results indicate that the durability of HNb<sub>3</sub>O<sub>8</sub> nanosheet is influenced by the niobium source employed.



**Figure 1.** (a) Durability test in the dehydration of 2-heptanol and (b) XRD patterns of exfoliated HNb<sub>3</sub>O<sub>8</sub> nanosheet samples.

In order to understand such a difference in catalytic performance, activity tests were conducted over NS NBA (L) with less K<sup>+</sup> ions (prepared by HCl treatment). The resulting samples exhibited an activity decline in repeated runs, which implies that the catalyst durability is linked to residual K<sup>+</sup> ions in HNb<sub>3</sub>O<sub>8</sub> nanosheet. Thus, we searched for a fingerprint for the presence of K<sup>+</sup> ions in the nanosheet materials. As a result, small reflections of K<sub>8</sub>Nb<sub>18</sub>O<sub>49</sub> crystallite were detected in the XRD patterns of NS NBA (S) and (L), but not in those of NS Nb<sub>2</sub>O<sub>5</sub> (S) and (L). TEM-EDS analysis additionally revealed a little presence of K<sup>+</sup> in NS NBA (S) and (L), where the K/Nb atomic ratio was around 0.003. Therefore, it is believed that these potassium ions, even if small, would be displaced in between the layers of HNb<sub>3</sub>O<sub>8</sub> nanosheet derived from amorphous NBA and that NS NBA (S) and (L) with more stacking are relatively durable in the reaction compared to NS Nb<sub>2</sub>O<sub>5</sub> (S) and (L), respectively.

Then, we tried to figure out a possible reason for the above results. The strong evidence was found in layered KNb<sub>3</sub>O<sub>8</sub>; the K/Nb atomic ratio was approximately 1.5 times higher in NBA-derived materials than in Nb<sub>2</sub>O<sub>5</sub>-derived ones. This means that more intercalation of K<sup>+</sup> ions is achieved by using amorphous niobic acid as Nb source for KNb<sub>3</sub>O<sub>8</sub>, which is explained by more facile diffusion of K<sup>+</sup> in the amorphous structure compared to the crystalline one.

#### 4. Conclusions

Our work demonstrated that the property, activity and stability of HNb<sub>3</sub>O<sub>8</sub> nanosheet are associated with how well K<sup>+</sup> ions are infiltrated in the step for the mixing of K and Nb sources. Compared to crystalline Nb<sub>2</sub>O<sub>5</sub>, niobic acid is structurally amorphous so that K<sup>+</sup> ions can penetrate well into more inside of the particles. Due to this effect, complete proton exchange would be difficult in NBA-derived HNb<sub>3</sub>O<sub>8</sub> layers, thus a small amount of K<sup>+</sup> ions being present in the final nanosheet. These residual K<sup>+</sup> ions made HNb<sub>3</sub>O<sub>8</sub> to consist of more layer stacking, consequently showing better catalyst durability in the dehydration reaction. This report would pave the way toward the preparation of catalytically active and stable HNb<sub>3</sub>O<sub>8</sub> nanosheet.

#### References

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